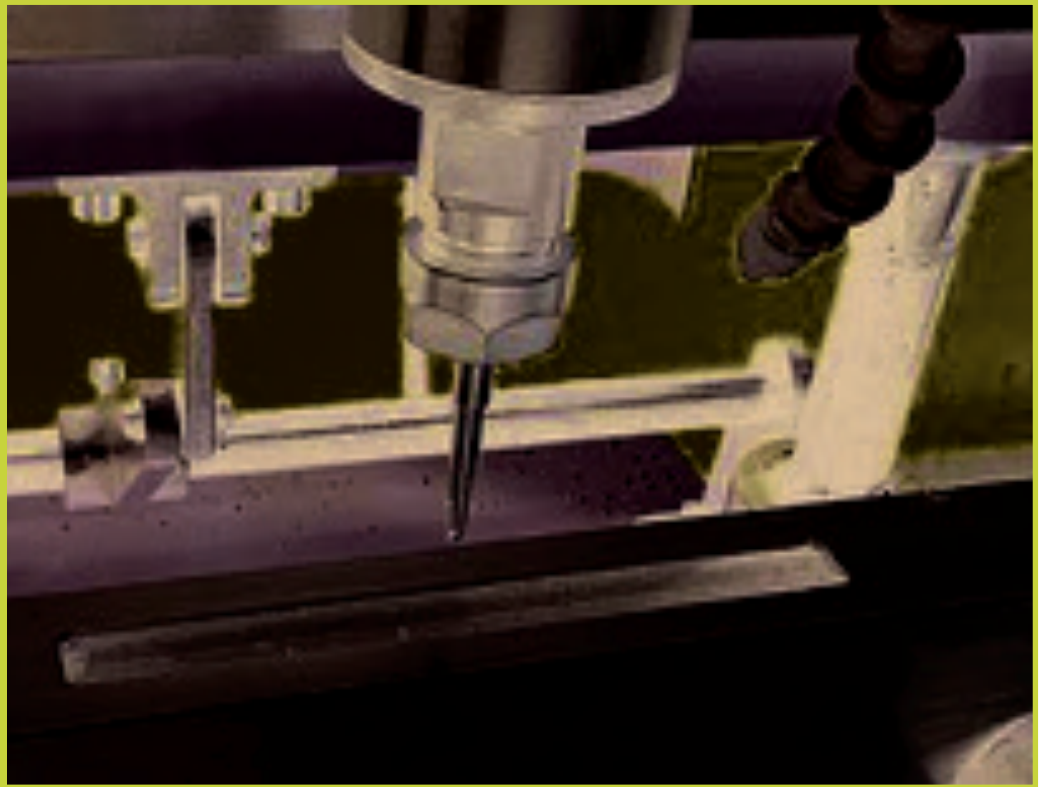
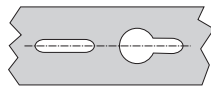
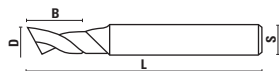


Frese e punte in HS

HS cutters and drill bits



FRESE HS-E ELICOIDALI PER ALLUMINIO Z=1 HS UPCUT COPY ROUTER BITS FOR ALUMINIUM Z=1 ART. U201 - U211 - U221



- Costruite con acciaio HS al 5% cobalto
- Rotazione destra con elica destra "TIPO TRAENTE"
- Da usare su profilati in alluminio
- Per forare e contornare
- Usare con lubrificante

- Manufactured in HS 5% cobalt
- Right-hand rotation with "UP CUT SPIRAL"
- Used for alu profiles
- Plunging and routing
- Use with lubricant

Dati di taglio per fresatura dell'alluminio Milling Cutting Data for Aluminium		
Diametro Diameter mm	Velocità di taglio/Cutting speed= 200 M/min	
	RPM	Avanzamento/Feed
3	21.000	640 mm/min
4	16.000	640 mm/min
5	12.750	640 mm/min
6	10.600	640 mm/min
8	8.000	640 mm/min
10	6.400	640 mm/min
12	5.200	640 mm/min

Quando si selezionano i dati di taglio, è necessario tenere in considerazione la macchina, il materiale e la stabilità del pezzo in lavorazione. Dati puramente indicativi.
When selecting cutting data, consideration must be made to the machine, the material and the stability of setup. These data are purely indicative.

Rot. DX/RH rot.	D	B	L	S	Z
U201.030.R	3	12	60	8	1
U201.040.R	4	12	60	8	1
U201.041.R	4	40	100	8	1
U201.042.R	4	12	100	8	1
U201.050.R	5	14	70	8	1
U201.051.R	5	40	100	8	1
U201.052.R	5	14	100	8	1
U201.053.R	5	14	120	8	1
U201.054.R	5	25	70	8	1
U201.055.R	5	25	100	8	1
U201.056.R	5	40	120	8	1
U201.060.R	6	14	70	8	1
U201.061.R	6	40	100	8	1
U201.062.R	6	14	100	8	1
U201.063.R	6	25	70	8	1
U201.070.R	7	14	70	8	1
U201.080.R	8	14	80	8	1
U201.081.R	8	30	100	8	1
U201.082.R	8	14	100	8	1
U201.083.R	8	14	120	8	1
U201.084.R	8	25	80	8	1

Rot. DX/RH rot.	D	B	L	S	Z
U201.085.R	8	25	120	8	1
U201.090.R	9	14	80	8	1
U201.100.R	10	14	80	8	1
U201.101.R	10	14	100	8	1
U201.102.R	10	14	120	8	1
U201.120.R	12	14	80	8	1
U211.030.R	3	12	60	6	1
U211.040.R	4	12	60	6	1
U211.050.R	5	14	60	6	1
U211.060.R	6	14	60	6	1
U211.061.R	6	27	70	6	1
U221.030.R	3	12	60	10	1
U221.040.R	4	12	60	10	1
U221.050.R	5	14	60	10	1
U221.060.R	6	14	60	10	1
U221.080.R	8	14	80	10	1
U221.100.R	10	14	80	10	1
U221.101.R	10	14	120	10	1
U221.120.R	12	14	80	10	1